



CRIMPING CHARTS 2024

R2/P8.6
Edición 2
Fecha última
actualización:
28/12/2023

EN853 1SN HH11				
No.	Ferrule	Ø Crimp	Ferrule	Ø Crimp
MSL11.04	RAPR00040004	16,5	RAPR00550004	17,4
MSL11.05	RAPR00040005	17,5	RAPR00550005	18,5
MSL11.06	RAPR00040006	19,6	RAPR00550006	20,5
MSL11.08	RAPR00040008	23,5	RAPR00550008	23,2
MSL11.10	RAPR00040010	-	RAPR00550010	27,2
MSL11.12	RAPR00040012	-	RAPR00550012	30,8
MSL11.16	RAPR00040016	-	RAPR00550016	39,8
MSL11.20			RAPR00550020	48,5
MSL11.24			RAPR00550024	57
MSL11.32			RAPR00550032	69,4

EN857 1SC HH17		
No.	Ferrule	Ø Crimp
MSL17.03	-	-
MSL17.04	RAPR00040004	16,7
MSL17.05	RAPR00040005	17,8
MSL17.06	RAPR00040006	19,2
MSL17.08	RAPR00040008	22,5

EN853 2SN HH22		
No.	Ferrule	Ø Crimp
MSL22.04	RAPR00550004	18,4
MSL22.05	RAPR00550005	19,6
MSL22.06	RAPR00550006	21,5
MSL22.08	RAPR00550008	23,7
MSL22.10	RAPR00550010	28,2
MSL22.12	RAPR00550012	32
MSL22.16	RAPR00550016	40,8
MSL22.20	RAPR00550020	51,4
MSL22.24	RAPR00550024	59,9
MSL22.32	RAPR00550032	70,5

Hose diameter	Insert Collapse	
	Minimum	Maximum
1/4"	0,25	0,5
5/16"	0,25	0,5
3/8"	0,25	0,5
1/2"	0,25	0,5
5/8"	0,25	0,7
3/4"	0,4	0,8
1"	0,4	0,8
1"1/4	0,4	0,8
1"1/2	0,4	1
2"	0,4	1

EN857 2SC HH24		
No.	Ferrule	Ø Crimp
MAN2404S	RAPR00550004	17,8
MAN2405S	RAPR00550005	18,6
MAN2406S	RAPR00550006	20,6
MAN2408S	RAPR00550008	24,0
MAN2410S	RAPR00550010	27,2
MAN2412S	RAPR00550012	31,2
MAN2416S	RAPR00550016	39,8

EN857 2SNK HH25		
No.	Ferrule	Ø Crimp
MAN2504	RAPR00550004	17,8
MAN2505	RAPR00550005	19,6
MAN2506	RAPR00550006	21
MAN2508	RAPR00550008	24,0
MAN2510	RAPR00550010	27,2
MAN2512	RAPR00550012	31,2
MAN2516	RAPR00550016	39,8

4SS HH4S		
No.	Ferrule	Ø Crimp
MSL4S.08	RAPR004N0008	27
MSL4S.10	RAPR004N0010	29,8
MSL4S.12	RACA3N412	34,7
MSL4S.16	RACA3N416	41,5
MSL4S.20	RACA3N420	50

EN856 4SP HH09						
No.	**NON SKIVE**			**SKIVE**		
	Ferrule	Ø Crimp	Ferrule	Ø Crimp	Ferrule	Ø Crimp
MAN0904					RAPR00090004	18,8
MAN0906	RAPR004N0006	24,5			RAPR00090006	23,4
MAN0908	RAPR004N0008	27,5			RAPR00090008	26,4
MAN0910	RAPR004N0010	30,7			RAPR00090010	29,9
MAN0912	RAPR004N0012	35,9	RACA3N412	35,9	RAPR00090012	34,6
MAN0916	RAPR004N0016	42	RACA3N416	42,3	RAPR00090016	42

EN856 4SH HH04		
No.	Ferrule	Ø Crimp
MAN0412	RACA3N412	35,9
MAN0416	RACA3N416	42,1
MAN0420	RACA3N420	50,6
MAN0424	RACA3N424	60
MAN0432	RACA3N432	73,8

EN856 R15 HH420					
No.	Ferrule	Ø Crimp	Ferrule	Ø Crimp	Skive
MAN42012	RACA3N412	35,8	RACA3S412	33,2	41,5
MAN42016	RACA3N416	42,1	RACA3S416	40,8	44,5
MAN42020	RACA3N620	55,5	RACA3S620	51,3	53
MAN42024	RACA3N624	62,8	RACA3S624	60,8	69
MAN42032	RACA3N632	77,8	RACA3S632	75,7	78

EN 855 R8 TH08Z		
No.	Ferrule	Ø Crimp
MSL0803Z	RAPR00080003	12,8
MSL0804Z	RAPR00080004	14,7
MSL0805Z	RAPR00080005	16,6
MSL0806Z	RAPR00080006	18,5
MSL0808Z	RAPR00080008	22,6

THERM. 1 WIRE TH77		
No.	Ferrule	Ø Crimp
MSL7703	RAPR00080003	12,2
MSL7704	RAPR00080004	15
MSL7705	RAPR00080005	16,8
MSL7706	RAPR00080006	19
MSL7708	RAPR00080008	22,2
MSL7710	RAPR00080010	24,7
MSL7712	RAPR00080012	30,8
MSL7716	RAPR00080016	37,5

THERM. 2 WIRE TH88		
No.	Ferrule	Ø Crimp
MSL8804	RAPR00880004	17,8
MSL8805	RAPR00880005	19
MSL8806	RAPR00880006	21,5
MSL8808	RAPR00880008	24,8
MSL8810	RAPR00880010	26,3
MSL8812	RAPR00880012	31
MSL8816	RAPR00880016	39

EN 855 R7 TH07		
No.	Ferrule	Ø Crimp
MSL0703	RAPR00080003	12,1
MSL0704	RAPR00080004	15
MSL0705	RAPR00080005	16,5
MSL0706	RAPR00080006	18,5
MSL0708	RAPR00080008	22,7
MSL0710	RAPR00080010	26,2
MSL0712	RAPR00080012	31
MSL0716	RAPR00080016	37,5

CONVOL.PTFE CPH-90		
No.	Ferrule	Ø Crimp
MAN9006	RAPR0050006	17,3
MAN9008	RAPR0050008	20,6
MAN9010	RAPR0050010	23,8
MAN9012	RAPR0050012	27,5
MAN9016	RAPR0050016	34
MAN9020	RAPR0050020	42,9
MAN9024	RAPR0050024	49,1
MAN9032	RAPR0050032	61,9

R14 PTFE PH-08		
No.	Ferrule	Ø Crimp
MAN0804	RAPR00080004	13,7
MAN0805	RAPR00080005	14,8
MAN0806	RAPR00080006	17,5
MAN0808	RAPR00080008	18,9
MAN0810	RAPR00080010	24,3
MAN0812	RAPR00080012	26,9
MAN0816	RAPR00080016	33,3

VIN-BLAST WH-66				
No.	Ferrule	Ø Crimp	Ext. Skive	Inter. Skive
MAN6608	RAPBLAS000008	30	46,5	18,5
MAN6612	RAPBLAS000012	37,1	50	10

MEASURING HOSE TH007		
No.	Ferrule	Ø Crimp
MSL00702	RACMH	7,2

Crimping table 28/12/2023

IMPORTANT: Tolerance on crimping diameter: +0 to -0.2mm, the crimping diameter are indicative, due the great tolerance on diameter of hose and fitting. Insert bore collapse is used as a method of checking the correct compression level and sealing force.